



V-ROD

Unmatched
PERFORMANCE
& DURABILITY



Serving Harley-Davidson dealers and motorcycle shops since 1983

www.jprecision.com



WORK SHEET

Shipping Address 2191, De la Province,
Longueuil, Qc, Canada, J4G 1R2

Phone: 450-647-6650

Fax: 450-647-1650

Dealer/Shop name _____

Date _____

Person to contact _____

Tel. _____

HEAD MODEL

M Twin Cam M EVO Sportster 883 to 1200 conversion M Milwaukee-Eight

M EVO Big Twin M EVO Sportster 1200 M Other (specify) _____

ENGINE SIZE

Engine size _____ Bore _____ Stroke _____

DESIRED

M Stage II M Stage IIB M Stages IIB M Stages IVB Stages IV+ M Stages V

M Other (specify): _____

NOTE For all Stage IIB, IIB and IVB, you must send us the two intake manifold flange to engrave them with a new "F" and "R".
Because you need to interchange the flanges to match the raised ports.
Not required for 2007 and up manifold with identical flanges.

PISTON MODEL

With crankworks, we need the Piston weight in grams (inc. pin, clips and rings)

M Flat top M Domed M Reverse Dome Specify _____

DESIRED COMPRESSION

Ex.: 9.8 to 1 _____ cc's Specify _____

CAMSHAFT USED

Model _____ Lift _____ TDC lift _____

OUTSIDE ESTHETIC

M The heads will be shipped back as received M Other (specify) _____

HEAD WORK OPTIONS

- J Precision Titanium logo installed on Stage IIB and UP (no extra charge)..... M Yes M No
 - Compression release valves installation: Machine heads for **manual** model & supply Machine..... M Yes M No
 - heads for **electric** model (machining only)..... M Yes M No
 - Intake manifold supplied to be ported..... M Yes M No
 - Pistons supplied to be machined for valve clearance..... M Yes M No
- Extra(s) to repair (Ex.: Fix damage threads, weld crack, etc)*

1 _____

2 _____

3 _____

WE MAKE YOU GO FASTER!



**MACHINING SERVICES FOR
V-ROD Engines**

December 2020 – 2020/2021

CYLINDER HEADS

Dealer Price Retail Price

OVERALL REBUILD (2) HEADS

- Includes**
- (8) new AV&V valve guides and valve seals
 - Head gasket faces resurfaced
 - Valves centerless grinded
 - Set-up spring pressure & reassembly
 - Soda blast combustion chambers & ports
 - CNC seat job
 - Ultrasonic washed

206	Overall rebuild (2) heads	Call us	810.00
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HEAD: ESTHETIC

Dealer Price Retail Price

104	DISASSEMBLE & degrease (2) heads	Call us	50.00
106	SODA BLAST carbon out of (2) heads	Call us	50.00
138	ULTRASONIC cleaning of (2) heads (ready for assembly)	Call us	51.43
139	PREPARE & ASSEMBLE (2) heads	Call us	64.29

HEAD: VALVE SEATS

Dealer Price Retail Price

207	CNC HP seat job (2) heads	Call us	185.71
208	CNC HP seat job (2) heads for oversize valves	Call us	204.29
210	MACHINE & install (1) valve seat (valve seat not included)	Call us	98.57
211	MACHINE & install (4) valve seats (valve seats included) & blend with chamber (seat job not included)	Call us	247.14

HEAD: VALVE GUIDES

Dealer Price Retail Price

218	REMOVE, install & fit (1) valve guide (labor only)	Call us	32.86
219	REMOVE, install & fit (4) valve guides (labor only)	Call us	65.71
217	REMOVE, install & fit (8) valve guides (labor only)	Call us	107.14

HEAD: VALVES

Dealer Price Retail Price

231	CLEAN carbon out of (1) valve	Call us	11.43
228	RECONDITION (1) valve	Call us	11.43
229	RECONDITION (4) valves	Call us	32.86
227	CLEAN & RECONDITION (4) valves	Call us	47.14

HEAD: RESURFACING

Dealer Price Retail Price

238	RESURFACE (2) heads	Call us	77.14
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