



IRONHEAD

**Unmatched
PERFORMANCE
& DURABILITY**



Serving Harley-Davidson dealers and motorcycle shops since 1983

www.jprecision.com



CYLINDER HEADS

Dealer Price Retail Price

ESTHETIC

109	SAND BLAST, 2 painted head (ready to paint)	Call us	50.00
112	SAND BLAST & paint 2 heads black (paint included)	Call us	137.50
116	ULTRASONIC cleaning of 2 heads (ready for assembly)	Call us	43.75

VALVE SEATS

205	CNC HP seat job (2 heads)	Call us	91.88
210	MACHINE & install 1 valve seat (valve seat included)	Call us	87.50
232	MACHINE & install 4 valve seats (valve seats included) & blend with chambers (Includes CNC seat job)	Call us	275.63

VALVE GUIDES

220	REMOVE, install & fit 1 valve guide (labor only)	Call us	25.00
221	REMOVE, install & fit 4 valve guides (labor only)	Call us	52.50

VALVES

231	CLEAN carbon out of 1 valve	Call us	5.00
228	RECONDITION 1 valve	Call us	8.75
229	RECONDITION 4 valves	Call us	26.25
227	CLEAN & RECONDITION 4 valves	Call us	39.38

RESURFACING

237	RESURFACE 2 heads	Call us	59.06
-----	-------------------	---------	-------

CYLINDERS

Dealer Price Retail Price

ESTHETIC

122	SAND BLAST 2 cylinders (ready to paint)	Call us	49.88
123	SAND BLAST & PAINT 2 cylinders black (paint included)	Call us	111.56

BORING & HONING

307	HONE & FIT only, 2 cylinders with stress plates	Call us	76.13
312	BORE, HONE & fit 2 cylinders with stress plates	Call us	118.13

MISCELLANEOUS

318	REFACE 2 cylinders - lower decks	Call us	49.88
321	REFACE 2 cylinders - upper decks & flange	Call us	76.13

CRANKS

Dealer Price Retail Price

415	RECONDITION, assemble & true 1 crank & connecting rods (complete job, labor only) Rod races replacement	Call us	281.25 add 28.00
416	SAME as previous + Dynamic balancing	Call us	418.75
418	RECONDITION, glass bead & fit 2 connecting rods	Call us	123.75
420	REPLACE Rod races (labor only)	Call us	43.75
426	MACHINE 1 S&S flywheel for thrust washer	Call us	52.50



MACHINING SERVICES FOR IRONHEAD Engines

MISCELLANEOUS

Dealer Price Retail Price

606	REFACE & polish 4 rocker arms	Call us	63.00
609	REBUSH & align hone 4 rocker arms (labor only)	Call us	76.13
610	HONE & fit 4 oversize tappets	Call us	81.25