



V-ROD

Unmatched
PERFORMANCE
& DURABILITY



Serving Harley-Davidson dealers and motorcycle shops since 1983

www.jprecision.com

PORTING

Dealer Price Retail Price

668	STAGE II	Upgraded intake and exhaust port design and CNC ported. Includes: valve guides, valve seals, valves.	Call us	1095.00
669	STAGE II	Upgraded intake and exhaust port design and CNC ported. Includes: valve guides, valve seals, High Performance Spring kit, valves.	Call us	1275.00

CYLINDER HEADS

Dealer Price Retail Price

OVERALL REBUILD 2 HEADS

Includes

- 8 new AV&V valve guides and valve seals
- Head gasket faces resurfaced
- Valves centerless grinded
- Set-up spring pressure & reassembly
- Soda blast combustion chambers & ports
- CNC seat job
- Ultrasonic washed

206	Overall rebuild 2 heads		Call us	694.31
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ESTHETIC

104	DISASSEMBLE & degrease 2 heads		Call us	53.13
106	SODA BLAST carbon out of 2 heads		Call us	36.88
138	ULTRASONIC cleaning of 2 heads (ready for assembly)		Call us	43.75
139	PREPARE & ASSEMBLE (2 heads)		Call us	56.25

VALVE SEATS

207	CNC HP seat job (2 heads)		Call us	159.38
208	CNC HP seat job (2 heads) for oversize valves		Call us	175.31
210	MACHINE & install 1 valve seat (valve seat included)		Call us	87.50
211	MACHINE & install 4 valve seats (valve seats included) & blend with chamber (seat job not included)		Call us	196.88

VALVE GUIDES

218	REMOVE, install & fit 1 valve guide (labor only)		Call us	25.00
219	REMOVE, install & fit 4 valve guides (labor only)		Call us	52.50
217	REMOVE, install & fit 8 valve guides (labor only)		Call us	85.00

VALVES

231	CLEAN carbon out of 1 valve		Call us	5.00
228	RECONDITION 1 valve		Call us	8.75
229	RECONDITION 4 valves		Call us	26.25
227	CLEAN & RECONDITION 4 valves		Call us	39.38

RESURFACING

238	RESURFACE 2 heads		Call us	65.63
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