



IRONHEAD

**Unmatched
PERFORMANCE
& DURABILITY**



Serving Harley-Davidson dealers and motorcycle shops since 1983

www.jprecision.com

CYLINDER HEADS

Dealer Price Retail Price

ESTHETIC

| | | | |
|-----|---|---------|--------|
| 109 | SAND BLAST, 2 painted head (ready to paint) | Call us | 70.72 |
| 112 | SAND BLAST & paint 2 heads black (paint included) | Call us | 176.00 |
| 116 | ULTRASONIC cleaning of 2 heads (ready for assembly) | Call us | 56.57 |

VALVE SEATS

| | | | |
|-----|--|---------|--------|
| 205 | CNC HP seat job (2 heads) | Call us | 143.50 |
| 210 | MACHINE & install 1 valve seat (valve seat not included) | Call us | 108.43 |
| 232 | MACHINE & install 4 valve seats (valve seats not included) & blend with chambers (Includes CNC seat job) | Call us | 325.29 |

VALVE GUIDES

| | | | |
|-----|--|---------|--------|
| 218 | REMOVE, install & fit 1 valve guide (labor only) | Call us | 36.15 |
| 219 | REMOVE, install & fit 4 valve guides (labor only) | Call us | 72.28 |
| 223 | WELD & REPAIR valve guide receiver hole to std (not included: (1) new valve guide & valve seat) (labor only) | Call us | 191.72 |
| 224 | BORE CLEAN damaged valve guide receiver hole (labor only) | Call us | 103.72 |

VALVES

| | | | |
|-----|------------------------------|---------|-------|
| 231 | CLEAN carbon out of 1 valve | Call us | 12.57 |
| 228 | RECONDITION 1 valve | Call us | 12.57 |
| 229 | RECONDITION 4 valves | Call us | 38.00 |
| 227 | CLEAN & RECONDITION 4 valves | Call us | 75.50 |

RESURFACING

| | | | |
|-----|-------------------|---------|-------|
| 237 | RESURFACE 2 heads | Call us | 84.85 |
|-----|-------------------|---------|-------|

CYLINDERS

Dealer Price Retail Price

ESTHETIC

| | | | |
|-----|---|---------|--------|
| 122 | SAND BLAST 2 cylinders (ready to paint) | Call us | 70.72 |
| 123 | SAND BLAST & PAINT 2 cylinders black (paint included) | Call us | 176.00 |

BORING & HONING

| | | | |
|-----|---|---------|--------|
| 307 | HONE & FIT only, 2 cylinders with stress plates | Call us | 103.72 |
| 312 | BORE, HONE & fit 2 cylinders with stress plates | Call us | 171.28 |

MISCELLANEOUS

| | | | |
|-----|---|---------|--------|
| 318 | REFACE 2 cylinders - lower decks | Call us | 70.72 |
| 321 | REFACE 2 cylinders - upper decks & flange | Call us | 106.85 |

CRANKS

Dealer Price Retail Price

| | | | |
|-----|--|---------|---------------------|
| 415 | RECONDITION, assemble & true 1 crank & connecting rods (complete job, labor only) Rod races replacement | Call us | 580.00 add 31.00 |
| 416 | SAME as previous + Dynamic balancing | Call us | 777.87 |
| 418 | RECONDITION, glass bead & fit 2 connecting rods | Call us | 158.72 |
| 420 | REPLACE Rod races (labor only) | Call us | 70.72 |
| 426 | MACHINE 1 S&S flywheel for thrust washer | Call us | 70.72 |



MACHINING SERVICES FOR IRONHEAD Engines

MISCELLANEOUS

Dealer Price Retail Price

| | | | |
|-----|--|---------|--------|
| 606 | REFACE & polish 4 rocker arms | Call us | 100.90 |
| 609 | REBUSH & align hone 4 rocker arms (labor only) | Call us | 108.43 |
| 610 | HONE & fit 4 oversize tappets | Call us | 103.72 |