



IRONHEAD

**Unmatched
PERFORMANCE
& DURABILITY**



Serving Harley-Davidson dealers and motorcycle shops since 1983

www.jprecision.com

CYLINDER HEADS

Dealer Price Retail Price

ESTHETIC

109	SAND BLAST, 2 painted head (ready to paint)	73.00
112	SAND BLAST & paint 2 heads black (paint included)	181.50
116	ULTRASONIC cleaning of 2 heads (ready for assembly)	58.50

VALVE SEATS

205	CNC HP seat job (2 heads)	148.00
210	MACHINE & install 1 valve seat (valve seat not included)	112.00
Add	Parts: 1x valve seat	14.90
232	MACHINE & install 4 valve seats (valve seats not included) & blend with chambers (Includes CNC seat job)	325.29
Add	Parts: 4x valve seats	59.60

VALVE GUIDES

218	REMOVE, install & fit 1 valve guide (labor only)	36.15
Add	Parts: 1 valve guide	20.12
219	REMOVE, install & fit 4 valve guides (labor only)	72.28
Add	Parts: 4x valve guides	80.48

VALVES

231	CLEAN carbon out of 1 valve	13.00
228	RECONDITION 1 valve	13.00
229	RECONDITION 4 valves	39.00
227	CLEAN & RECONDITION 4 valves	78.00

RESURFACING

237	RESURFACE 2 heads	87.50
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CYLINDERS

Dealer Price Retail Price

ESTHETIC

122	SAND BLAST 2 cylinders (ready to paint)	73.00
123	SAND BLAST & PAINT 2 cylinders black (paint included)	181.50

BORING & HONING

307	HONE & FIT only, 2 cylinders with stress plates	107.00
312	BORE, HONE & fit 2 cylinders with stress plates	171.50

MISCELLANEOUS

318	REFACE 2 cylinders - lower decks	73.00
321	REFACE 2 cylinders - upper decks & flange	110.50



CRANKS

		Dealer Price	Retail Price
415	OVERALL REBUILD (1) CRANK, ALIGN & REASSEMBLE(LABOR ONLY)		515.00
Add	Parts cost will be confirmed after crank inspection.		
416	SAME as previous + Dynamic balancing		731.50
418	RECONDITION, glass bead & fit 2 connecting rods		163.50
420	REPLACE Rod races (labor only)		73.00
Add	Parts cost will be confirmed after crank inspection.		
426	MACHINE 1 S&S flywheel for thrust washer		73.00
414	REPLACE AND REAM (2) W PIN BUSH (labor only)		74.50
Add	Parts cost will be confirmed after crank inspection.		
427	REAR ROD CLEARANCING		66.50
424	REPLACE THRUST WASHERS (labor only)		112.50
Add	Parts cost will be confirmed after crank inspection.		
400	REMOVE STEEL PLUG DURING DISASSEMBLY FOR S&S CRANK		41.50

MISCELLANEOUS

		Dealer Price	Retail Price
606	REFACE & polish 4 rocker arms		104.00
609	REBUSH & align hone 4 rocker arms (labor only)		112.00
610	HONE & fit 4 oversize tappets		107.00