



V-ROD

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PERFORMANCE  
& DURABILITY



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# MACHINING SERVICES FOR V-ROD Engines

January 2026 / 2026-2027

## CYLINDER HEADS

Dealer Price    Retail Price

### OVERALL REBUILD 2 HEADS

Includes

- Head gasket faces resurfaced
- Valves centerless grinded
- Set-up spring pressure & reassembly
- Soda blast combustion chambers & ports
- CNC seat job
- Ultrasonic washed
- Not included: 8 new AV&V valve guides and valve seals

<b>206</b>	<b>Overall rebuild 2 heads - Labor only</b>	<b>763.50</b>
<b>add</b>	<b>Parts (8x VG8100 + 8x V6MMOE + 24 VSS010)</b>	<b>215.00</b>

### ESTHETIC

104	DISASSEMBLE & degrease 2 heads	57.00
106	SODA BLAST carbon out of 2 heads	57.00
138	ULTRASONIC cleaning of 2 heads (ready for assembly)	58.50
139	PREPARE & ASSEMBLE (2 heads)	73.00

### VALVE SEATS

207	CNC HP seat job (2 heads)	211.50
208	CNC HP seat job (2 heads) for oversize valves	232.00
210	MACHINE & install 1 valve seat (valve seat not included)	112.00
<b>add</b>	<b>Parts (1x valve seat)</b>	<b>14.90</b>
211	MACHINE & install 4 valve seats (valve seats not included) & blend with chamber (seat job not included)	280.50
<b>add</b>	<b>Parts (4x valve seat)</b>	<b>59.60</b>

### VALVE GUIDES

218	REMOVE, install & fit 1 valve guide (labor only)	37.50
219	REMOVE, install & fit 4 valve guides (labor only)	74.50
217	REMOVE, install & fit 8 valve guides (labor only)	121.50
223	WELD & REPAIR valve guide receiver hole to std (includes (1) new valve guide & valve seat)	197.50
<b>add</b>	<b>Parts (1x valve seat) + 1x Valve guide</b>	<b>35.02</b>
224	BORE CLEAN damaged valve guide receiver hole	107.00

### VALVES

231	CLEAN carbon out of 1 valve	13.00
228	RECONDITION 1 valve	13.00
229	RECONDITION 4 valves	39.50
227	CLEAN & RECONDITION 4 valves	78.00

### RESURFACING

238	RESURFACE 2 heads	87.50
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